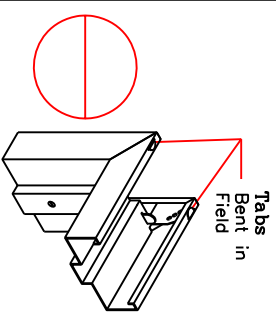
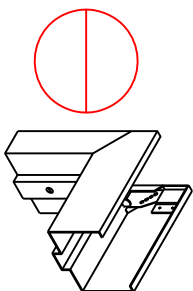


**General notes: Series DR 18-16 and 14**

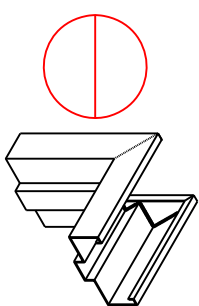
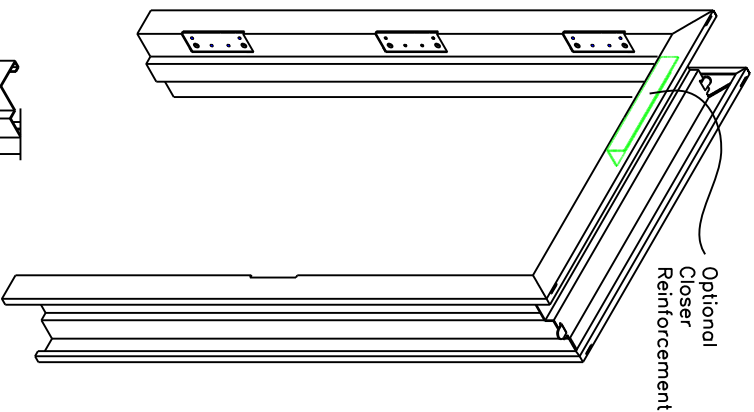
Frames shall be fabricated from 18, 16 or 14 gage, zinc-iron coated carbon steel sheets of commercial quality, mill phosphate hot-dipped galvanealed conforming to ASTM A-653 with ZF-120 (A40) designation or ZF-180 (A60) designation. Knocked down drywall frames to be assembled by the installation contractor. Welded frames die-mitered and face-welded or saw-mitered and continuously welded. Welds are ground and finished smooth.



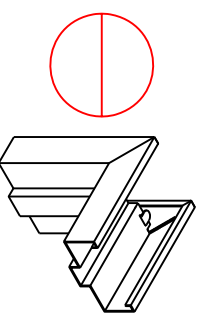
Knock Down (KD)



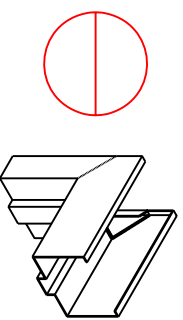
Knock Down (KD) 4" head with compression pods in header



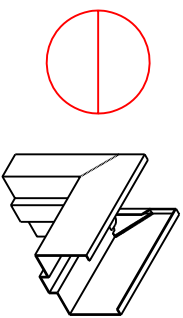
Continuous welded (CFW)



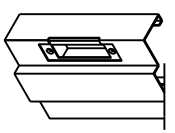
Face Welded (FWO)



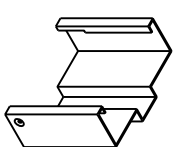
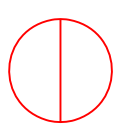
Continuous welded (CFW) 4" head



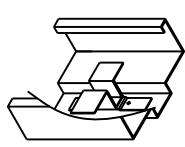
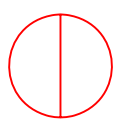
Face Welded (FWO) 4" head



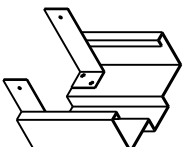
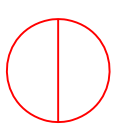
Standard 16 gage ANSI 4 7/8 strike reinforcement, including 20 gage dust box



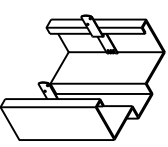
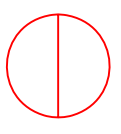
SBA, Screwed base anchor



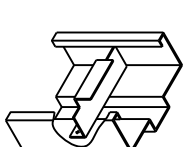
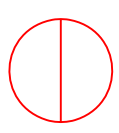
Adjustable compression pod (Leveling screw)



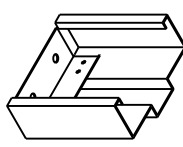
DSA, Drywall strap anchor



SDS, Snap-in anchor



ZBA, "Z" bracket anchor



Welded base anchor

**NOTE:**

1. All listed frames have anchors welded in place except snap in-anchor.
2. For 2" face KD frames, the rough opening should be equal to: -finished opening height plus 1 1/4" -finish opening width plus 2".
3. For cased open KD frames, the rough opening should be equal to: -height plus 1 1/4". -width plus 2 3/4".

Drywall Corner & Anchor details

Date: \_\_\_\_\_ Drawn by: \_\_\_\_\_ Sheet: \_\_\_\_\_ of: \_\_\_\_\_

