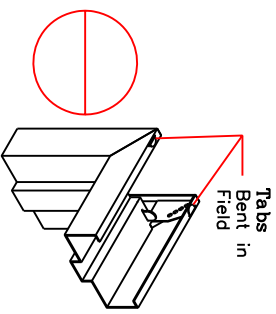
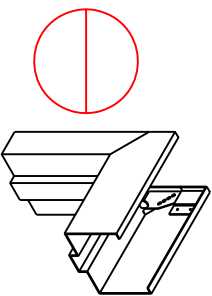


General notes: Series SR 18-16-14 and 12

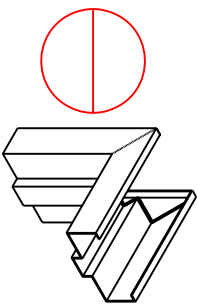
Masonry frames shall be fabricated from 18, 16, 14 or 12 gage, zinc-iron coated carbon steel sheets of commercial quality, mill phosphate hot-dipped galvanized steel conforming to ASTM A-653 with ZF120 (A40) designation or ZF180 (A60) designation. Knocked down masonry frames to be assembled by the installation contractor. Welded masonry frames die-mitered and face-welded or saw-mitered and continuously welded. Welds are ground and finished smooth.



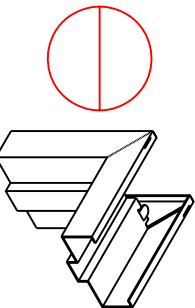
Knock Down (KD)



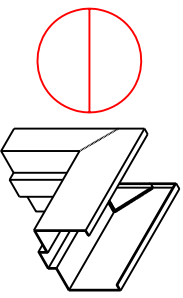
Knock Down (KD)
4" head



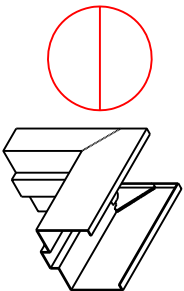
Continuous welded (CFW)



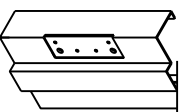
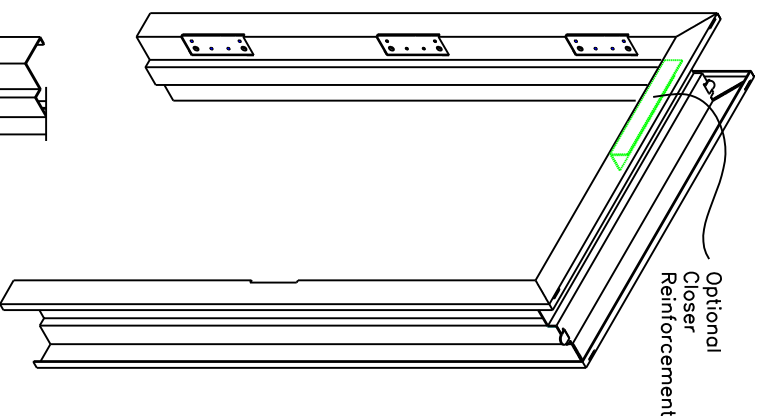
Face Welded (FWO)



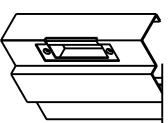
Continuous welded (CFW)
4" head



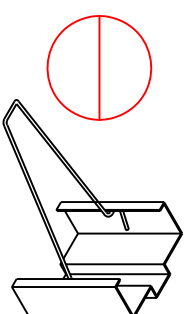
Face Welded (FWO)
4" head



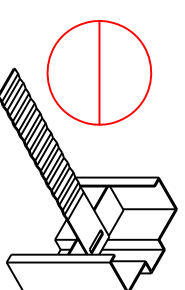
Standard 10 gage
Hinge reinforcement



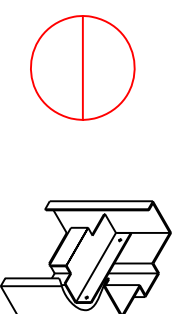
Standard 16 gage ANSI 4 7/8 strike
reinforcement, including 20 gage dust box



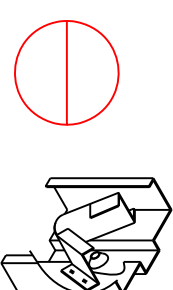
WMA, Wire masonry anchor



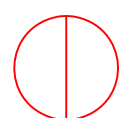
TMA, "T" Masonry anchor



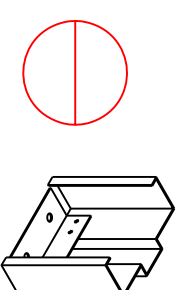
ZBA, "Z" Bracket anchor



EWA, Existing wall anchor



DCA, Combination wood &
Steel-stud anchor



Welded base anchor

NOTE: 1-All listed frames have anchor welded in place, except wire anchor, and "T" masonry anchor. 2-A60 Zinc-iron coated carbon steel is not available in 12 gage

Masonry Corner & Anchor details

Date:

Drawn by:

Sheet: of:

